



BULLCREM LACK

POWDER COATINGS



STABILIMENTO E SEDE LEGALE

Via del Lavoro, 20 - 31039 Riese Pio X (TV) - Italy

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# Technical Data Sheet -version 1/2026-

## PRG390040001 PES IND NERO RAG 9004

Thermosetting powder coating with specifically selected resins, additives and pigments providing outstanding general properties; suitable for outdoor decorative applications where a high outdoor resistance is not required.

### Fields of application

Outdoor metal products that do not require high levels of weather resistance  
Painting of various items for indoor use.

### Technical specifications

Surface appearance: Fine Textured

Color: Black

Substrate: Iron/Steel

Theoretical Density: 1.40 - 1.65 g/cm<sup>3</sup>

Fluidity SAMES: >140

Polymerization condition: 180°C X 10min  
(actual on the piece)

Theoretical yield: multiply the average of the specific gravity by the requested thickness in microns.  
The obtained value is the consumption in grams per square meters

### Particle size distribution

The average particle size (d50) of powder coatings determined using the LASER method is normally between 35 and 45 microns. Special particle size distributions are available upon request, depending on the needs.

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Bullcrem Lack Srl

P.IVA, C.F. e Reg. Imprese 03951000243 – Iscrizione R.E.A. di Treviso n. 373595 – Capitale sociale € 600.000,000 Int. Vers.

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### **Chemical-physical characteristics**

All tests were carried out in a laboratory under controlled standard conditions, using panels made from an AA 5005-H24 alloy for mechanical tests; while corrosion tests were carried out on AA 6060 alloy panels.

#### **Mechanical tests:**

Deep drawing ISO 1520 - PASS 5mm

Bending ISO 1519 - PASS 5mm

Impact resistance ISO 6272 - PASS 2.5Nm

Accelerated aging ISO 16474-2 (500H) – gloss retention > 50%

#### **Chemical/corrosion resistance:**

Neutral salt spray 500h: no corrosion, no film detachment

Humidistat and immersion trials in distilled water: no blistering and loss of shine

Good resistance to acids, alkalis and oils at normal temperatures

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The characteristics of the product, such shine, colour and finishing may vary based on the application and polymerization conditions.

Please feel free to contact us, should you use it in direct flame polymerization furnaces.

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### **Preparation of the surface**

Thoroughly remove grease, processing residues and rust from the item.

A suitable chemical conversion is recommended to achieve a good level of protection against corrosion before coating.

### **Application**

Do not mix this product with other powders in order to avoid possible incompatibility problems.

With automatic or manual electrostatic guns, Corona system.

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## Storage

The product stored in a dry place at a temperature below 30°C stays stable for at least 24 months.

**The information hereby provided is the result of our experience and shall be subject to review. Data provided fall within the normal scope of the product characteristics and refer to specific materials only. Bullcrem Lack may not foresee all the variations to the final use, hence they can not provide any guarantee and shall accept no responsibility connected to the use of the aforementioned information.**

**The information contained in the present sheet is subject, without notice, to modifications for the continuous improvement of the product. For special information please feel free to contact our laboratory technicians.**

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