



BULLCREM LACK

POWDER COATINGS



STABILIMENTO E SEDE LEGALE

Via del Lavoro, 20 - 31039 Riese Pio X (TV) - Italy  
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# Technical Data Sheet -version 1/2026-



## PB1120020001 PES IND ARANCIONE BUC 2002

Thermosetting powder coating with specifically selected resins, additives and pigments providing outstanding general properties; suitable for outdoor decorative applications requiring a high resistance to light and weather conditions.

### Fields of application

Metal items for outdoor use.

### Product characteristics

Surface appearance: Rough textured

Colour: Orange

Substrate: Aluminium/Steel/Iron

Theoretical Density: 1.45 - 1.65 g/cm<sup>3</sup>

Fluidity SAMES: >140

Polymerization condition: 170°C X 8 – 15min

(actual on the piece) 160°C X 10 – 20min

150°C X 15 – 25min

**Theoretical yield:** multiply the average of the specific gravity by the requested thickness in microns. The obtained value is the consumption in grams per square meter

### Particle size distribution

The average particle size (d50) of powder coatings determined using the LASER method is normally between 40 and 50 microns. Special particle size distributions are available upon request, depending on the needs.

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P.IVA, C.F. e Reg. Imprese 03951000243 – Iscrizione R.E.A. di Treviso n. 373595 – Capitale sociale € 600.000,000 Int. Vers.

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### **Chemical-physical characteristics**

All tests were performed in the laboratory under controlled standard conditions, on AA 5005-H24 alloy panels for mechanical tests with a thickness of 0.8 or 1 mm; while for corrosion tests on AA 6060 alloy panels

### **Mechanical tests**

Deep drawing – ISO 1520: PASS 5mm

Adhesion – ISO 2409(2mm crosshatch): Gt0

Bending – ISO 1519: PASS 5mm

Impact resistance – ISO 6272: PASS 2.5Nm

Buchholz Hardness – ISO 2815: >80

Accelerated aging ISO 16474-2 (500H) – gloss retention > 50%

ISO 11507:1997 QUV B 313 (100H) - gloss retention > 50%

### **Chemical/corrosion resistance**

Acetic-Salt spray ISO 9227: no corrosion, no film detachment < 16mm<sup>2</sup> corrosion/10cm, 1000 hours.

Humidistat ISO 6270 and immersion trials in distilled water ISO 2409: no blistering and loss of shine, 1000 hours.

Corrosion in an atmosphere containing sulphur dioxide ISO 3231: After 24 cycles, no blisters gloss loss or discoloration.

Good resistance to acids, alkalis and oils at normal temperatures.

Mortar Resistance EN 12206-1: no effect after 24 hours

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The characteristics of the product, such shine, colour and finishing may vary based on the application and polymerization conditions.

Please feel free to contact us, should you use it in direct flame polymerization furnaces.

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### **Preparation of the surface**

Thoroughly remove grease, processing residues and rust from the item.

A suitable chemical conversion is recommended to achieve a good level of protection against corrosion before coating.

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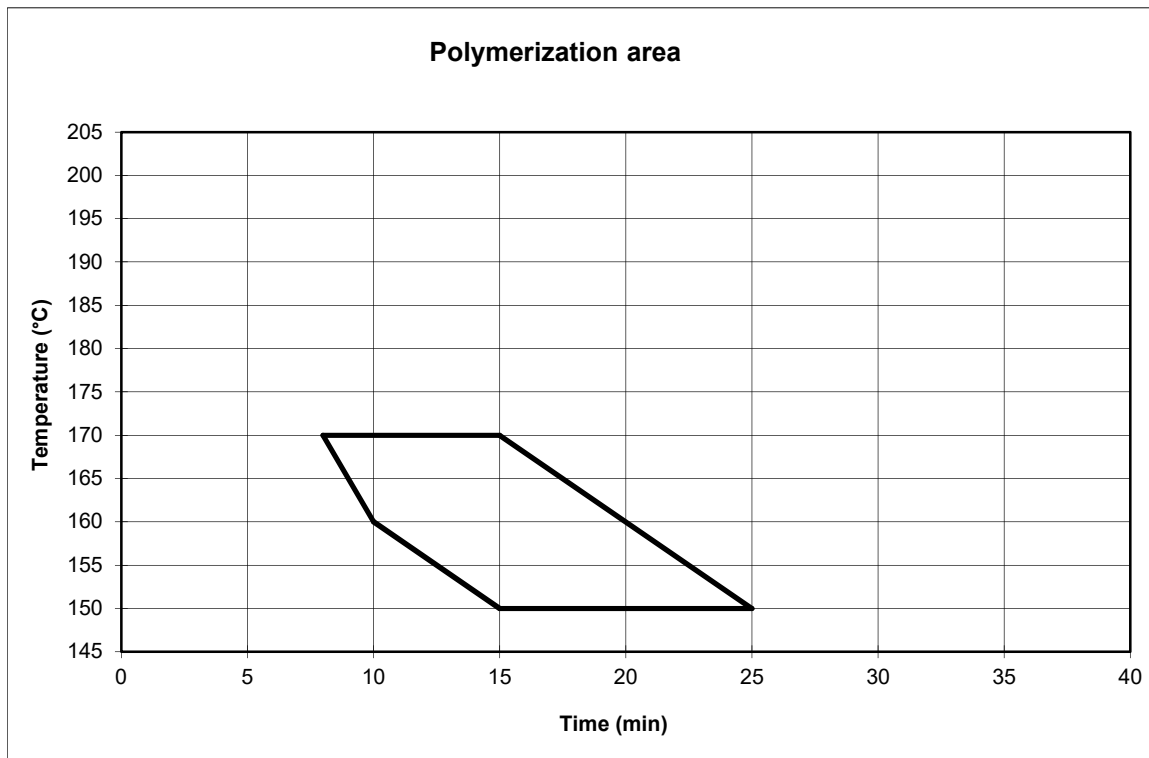


## Application

Do not mix this product with other powders in order to avoid possible incompatibility problems.

## Storage

The product stored in a dry place at a temperature below 30°C stays stable for at least 24 months.



The information hereby provided is the result of our experience and shall be subject to review. Data provided fall within the normal scope of the product characteristics and refer to specific materials only. Bullcrem Lack may not foresee all the variations to the final use, hence they can not provide any guarantee and shall accept no responsibility connected to the use of the aforementioned information.

The information contained in the present sheet is subject, without notice, to modifications for the continuous improvement of the product. For special information please feel free to contact our laboratory technicians.

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