



BULLCREM LACK

POWDER COATINGS



STABILIMENTO E SEDE LEGALE

Via del Lavoro, 20 - 31039 Riese Pio X (TV) - Italy

Tel: +39 0423 755 547 - www.bullcrem-lack.com



Technical Data Sheet -version 1/2026-

ELI46018H001 EPO VERDE OP PRIMER 6018

Epoxy is a thermosetting powder coating for protective paint.

Fields of application

Used for protect object from corrosion like primer or for internal applications

Product characteristics

Surface appearance: Smooth

Color: Green

Substrate: Iron/Steel

Theoretical Density: 1.35 - 1.6 g/cm³

Fluidity SAMES: > 140

Shine (60°): 20 +/- 5 Gloss

ISO 2813

Polymerization condition: 180°C X 5-10min primer / 180°C X 20min finiture
(actual on the piece)

Theoretical yield: multiply the average of the specific gravity by the requested thickness in microns. The obtained value is the consumption in grams per square meters

Particle size distribution

The average particle size (d50) of powder coatings determined using the LASER method is normally between 35 and 45 microns. Special particle size distributions are available upon request, depending on the needs.

Bullcrem Lack Srl

P.IVA, C.F. e Reg. Imprese 03951000243 – Iscrizione R.E.A. di Treviso n. 373595 – Capitale sociale € 600.000,000 Int. Vers.

Società soggetta all'attività di direzione e coordinamento della Managlio Srl

E-mail: info@bullcrem-lack.com – PEC bullcrem-lack@pec-easy.it



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Chemical-physical characteristics

All tests were carried out in a laboratory under controlled standard conditions, using panels made from an AA 5005-H24 alloy for mechanical tests; while corrosion tests were carried out on AA 6060 alloy panels.

Mechanical tests

Deep drawing ISO 1520 - PASS 5mm

Bending ISO 1519 - PASS 5mm

Impact resistance ISO 6272 - PASS 2.5Nm

Corrosion resistance

Salt spray 1000h: no corrosion, no film detachment

The characteristics of the product, such shine, colour and finishing may vary based on the application and polymerization conditions.

Please feel free to contact us, should you use it in direct flame polymerization furnaces.

Preparation of the surface

Before coating, remove grease, oil, rust and any other material that might cause adhesion loss of the product to surfaces.

A suitable chemical conversion is recommended based on the material to coat.

Application

Do not mix this product with other powders in order to avoid possible incompatibility problems. We recommend a film thickness between 40 and 50 microns like primer and 80 and 90 microns hand to finish.

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Storage

The product stored in dry conditions at temperatures lower than 30°C remains stable for at least 12 months; please check the product if you wish to use it after its expiry date

Safety

Read and check the safety data sheet before use.

The information hereby provided are the result of our experience and shall be subject to review. Data provided fall within the normal scope of the product characteristics and refer to specific materials only.

Bullcrem Lack may not foresee all the variations to the final use, hence they can not provide any guarantee and shall accept no responsibility connected to the use of the aforementioned information.

For further details please get in touch with our R&D Dept.

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