



Safety Data Sheet

Conforms to Regulation (CE) No. 1907/2006 (REACH)

Amended by Regulation (CE) 2020/878

Conforms to Regulation (CE) No. 1272/2008 (CLP)

Version 4.0

Revision date: 02/2026

Section 1 Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Commercial name: EPO GRIGIO FONDO OP 7022 ZINC-FREE

Code: EPF47022H001

Description: Thermosetting powder coating

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Powder coating for electrostatic painting of metal surfaces/objects.

Uses advised against: The product should only be used for industrial and/or professional purposes - it is not intended for any direct use by consumer.

1.3. Details of the supplier of the safety data sheet

Company: BULLCREM LACK srl

Registered Office and Plant

Via del lavoro, 20 Cap 31039 Riese Pio X (TV) Italy

+39 0423 755 547

Phone:

Fax:

E-mail address of person responsible for this SDS: reach@bullcrem-lack.com

1.4. Emergency number

Official national advisory body/Poison control centre

See the list of Poison Control Centres operating 24 hours a day:

CAV "Ospedale Pediatrico Bambino Gesù" – Roma

Tel. (+39) 06.6859.3726

CAV "Azienda Ospedaliera Università di Foggia" – Foggia

Tel. 800.183.459

CAV "Azienda Ospedaliera A. Cardarelli" – Napoli

Tel. (+39) 081.545.3333

CAV Policlinico "Umberto I" – Roma

Tel. (+39) 06.4997.8000

CAV Policlinico "A. Gemelli" – Roma

Tel. (+39) 06.305.4343

CAV Azienda Ospedaliera "Careggi" U.O. Tossicologia Medica – Firenze

Tel. (+39) 055.794.7819

CAV Centro Nazionale di Informazione Tossicologica – Pavia

Tel. (+39) 0382.24.444

CAV Ospedale Niguarda – Milano

Tel. (+39) 02.66.1010.29

CAV Azienda Ospedaliera Papa Giovanni XXIII – Bergamo

Tel. 800.88.33.00

CAV Centro Antiveneni Veneto – Verona

Tel. 800.011.858

Manufacturer emergency telephone number: +39 0423 755 547

(during office hours: 8.00 am -12.00 pm/2.00 pm - 6.00 pm)



Section 2 Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 (CLP)

Aquatic Chronic 3: H412 Harmful to aquatic life with long lasting effects

2.2. Label elements

Labelling (REGULATION (EC) No 1272/2008)

Aquatic Chronic 3: H412 Harmful to aquatic life with long lasting effects

Hazard pictograms: None

Hazard statements: None

Precautionary statements: P273: Do not release to the environment.

P501: Dispose of contents/container in accordance with regulations concerning hazardous waste, containers or container waste.

Special provisions: EUH212 Warning: Use may form hazardous respirable dust. Do not breathe dust.

EUH210 Safety data sheet available on request.

Special provisions according to Annex XVII of REACH and subsequent amendments: None

2.3. Other hazards

This mixture contains no components considered to be Persistent, Bioaccumulative or Toxic (PBT), nor very Persistent and very Bioaccumulative (vPvB) at levels of 0.1% or higher.

Nonetheless, the usual precautions for handling chemical products must be observed at all times. In particular, given that the product is in powder form, avoid contact with eyes, ingestion and inhalation of the dust.

What's more, people with allergies or breathing difficulties should not handle the powder.

The accumulation of fine dust, in the presence of air, leads to the risk of dust explosion.

Irritation to the eyes and respiratory tract may occur due to prolonged exposure to dust.

Section 3 - Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical characterisation

A mixture of synthetic resins, inert fillers and organic and inorganic pigments

Chemical name	CAS NO.	EC no.	No. registration REACH	CLP Classification	Conc. %w/w	Notes
benzene-1,2,4,5-tetracarboxylic acid, compound with 4,5-dihydro-2-phenyl-1H imidazole (1:1)	54553-90-1	259-224-4	01-2119453802-40-XXXX	Aquatic Chronic 3 H412	>=1% <=4%	
Titanium dioxide	13463-67-7	217-461-0	01-2119489379-17-XXXX	The product is not considered dangerous in accordance with EC Regulation 1272/2008 (CLP).	>=1% <=5%	V W 10 EUH210 EUH212



Phosphoric acid	7664-38-2	231-633-2	01-2119485924-24-0000	Met. Corr. 1 – H290 Acute Tox. 4 – H302 Skin Corr.1B – H314 Eye Dam. 1 – H318	>=0.1% <=0.9%	
Monoethanolamine 90% AQ	141-43-5	205-483-3	01-2119486455-28-XXXX	Acute Tox. 4 – H302 Acute Tox. 4 – H312 Acute Tox. 4 – H332 Skin Corr.1B – H314 Eye Dam. 1 – H318 Acquatic Chronic 3 – H412	>=0.1% <=0.9%	
Carbon Black	1333-86-4	215-609-9	01-2119384822-32	The product is not considered dangerous in accordance with EC Regulation 1272/2008 (CLP)	>= 0.1% <= 1.5%	

Detailed notes:

Note V: When the substance is to be placed on the market in the form of fibers (diameter < 3µm, length > 5µm and aspect ratio ≥ 3:1) or particles fulfilling the WHO fiber criteria or in particle form having a modified surface chemistry, the hazardous properties shall be assessed in accordance with Title II of this Regulation, to ascertain whether a higher category (Carc. 1B or 1A) and/or additional routes of exposure (oral or dermal route) should be applied .

Note W: it has been observed that the danger of carcinogenicity of the substance arises when the quantity of inhaled respirable dust is such as to significantly compromise the pulmonary mechanisms of expulsion of the particles.

This note aims to describe the particular toxicity of the substance and is not a classification criterion under this Regulation.

Note 10: The classification as an inhalation carcinogen only applies to mixtures in the form of Powders containing ≥ 1% titanium dioxide in the form of, or incorporated into, particles with an aerodynamic diameter ≤ 10µm.

For mixtures containing titanium dioxide:

EUH 210 – Safety data sheet available on request.

EUH 212 – Attention! If used, dangerous respirable dust may form. Do not breathe dust.

See section 16 for explanations of the abbreviations used for H phrases

Section 4 - First-aid measures**4.1. Description of first aid measures****General advice**

If symptoms persist or if in any doubt, please consult a doctor. Do not administer anything to an unconscious person.



BULLCREM LACK

POWDER COATINGS



STABILIMENTO E SEDE LEGALE

Via del Lavoro, 20 - 31039 Riese Pio X (TV) - Italy
Tel: +39 0423 755 547 - www.bullcrem-lack.com



Skin contact

Do not use solvents or thinners. Remove/Take off immediately all contaminated clothing.

Immediately wash any areas of the body that have or may have come into contact with the product, using plenty of soap and water.

If skin irritation persists: seek medical advice/attention.

Inhalation

Ventilate the area. Avoid breathing in dust.

Dust inhalation can cause wheezing, tightness of the chest, a sore throat and coughing. Seek fresh air. Should irregular breathing or respiratory arrest occur, perform artificial respiration if you have the skills to do so.

If symptoms persist, seek medical advice/attention

Ingestion

Do not induce vomiting. Seek medical attention immediately, presenting the Safety Data Sheet.

Eye Contact

Remove contact lenses, if worn. Immediately and thoroughly wash with running water, keeping the eyes open, for at least 10 minutes; then protect the eyes with sterile gauze or a clean, dry tissue.

Seek medical attention. Do not use eye drops or ointments of any kind prior to visiting or receiving advice from an eye doctor.

4.2. Most important symptoms and effects, both acute and delayed

There are no known effects due to exposure to the product.

4.3. Indication of any immediate medical attention and special treatment needed

See Section 4.1.

Section 5 - Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

CO₂, foam and chemical powders depending on the materials on fire.

Unsuitable extinguishing media

Do not use jets of water as this may be ineffective or even counterproductive, as the product may float on the water and consequently spread the fire to other areas.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products

The flame produces dense black smoke that contains dangerous products resulting from the combustion. Inhalation of decomposition products may cause damage to one's health.

Hazardous decomposition products

In case of fire, carbon monoxide, fluorinated hydrocarbons, hydrofluoric acid, nitrogen oxides may form.

5.3. Advice for firefighters

Fire and explosion hazards

The product is not flammable. The product does not burn by itself

Special protective equipment and procedures to combat fires

Avoid inhaling the fumes. Use respiratory protection; wear a gas mask with a specific filter for smoke or fire gas (white-red colour). Use breathing apparatus when operating in closed areas and/or at high temperatures.

Wear suitable clothing that is completely fireproof.

Section 6 - Accidental release measures

Bullcrem Lack Srl

P.IVA, C.F. e Reg. Imprese 03951000243 – Iscrizione R.E.A. di Treviso n. 373595 – Capitale sociale € 600.000,000 Int. Vers.

Società soggetta all'attività di direzione e coordinamento della Managlio Srl

E-mail: info@bullcrem-lack.com – PEC bullcrem-lack@pec-easy.it



6.1. Personal precautions, protective equipment and emergency procedures

6.1.1 Personal precautions

Avoid formation of dust and do not inhale dust.

6.1.2. In case of emergency

All persons not assigned to emergency operations should leave the affected area. Remove ignition sources.

Use adequate ventilation. Wear protective eyewear, gloves and clothing and pay attention to slippery surfaces in contaminated areas. Do not walk through spilt material.

6.2. Environmental precautions

Do not allow the product to go down drains. In the case of contamination of rivers, lakes, sewers or drains, inform the respective competent authorities in accordance with local laws in force.

6.3. Methods and material for containment and cleaning up

Collect the accidentally-spilled material using a vacuum cleaner and deposit it in the containers provided for such purpose then dispose of according to local regulations.

Avoid formation of dust.

6.4. Reference to other sections

See section 7 for details on safe handling, 8 for personal protection and 13 for information on disposal.

Section 7 - Handling and storage

7.1. Precautions for safe handling

7.1.1 Warnings for safe use

Avoid formation and dispersion of dust from the product in the air.

Should dust formation occur, take appropriate measures and prevent the formation of electrostatic charges. Keep away from sources of ignition.

Appropriate individual and collective protection measures are required to safeguard against explosion risks.

Use only earthed tubes or ducts when pouring.

Lighting and electrical devices must comply with the provisions under CEI regulations to prevent the dust coming into contact with hot surfaces, sparks or other sources of ignition.

No smoking.

7.1.2. Hygiene measures

Do not consume food or drink whilst handling.

No smoking.

Users of the product must remove contaminated clothing and wash hands and face before entering dining areas.

7.2. Conditions for safe storage, including any incompatibilities

Storage and container requirements

Store at a temperature below 30°C in the absence of moisture, in a cool, dry place, protected from direct sunlight, far from heat sources and flammable products.

Affix a no smoking warning.

Lighting and electrical devices must comply with the provisions under CEI regulations to prevent the dust coming into contact with hot surfaces, sparks or other sources of ignition.

Store the product in its original packaging, tightly sealed and stored upright, so as to avoid accidental spillage.

Instructions for storing together with other products



Store separately, away from any oxidising and strongly alkaline agents and acidic materials.

Do not store together with explosive, compressed or liquefied products nor those containing pressurized gases, aerosols, flammable liquids, oxidising or toxic non-combustible products nor near contagious products.

7.3. Specific end use(s)

See the "Powder Technology Safety Guidelines" (CEPE, 5th edition, 2001).

Section 8 Exposure controls/personal protection

8.1. Control parameters

Titanium dioxide; CAS: 13463-67-7

- OEL type: National – TWA(8h): 4 mg/m³ - Notes: Respirable aerosol

- OEL type: ACGIH – TWA(8h): 10 mg/m³ - Notes: A4 – LRT irr

DNEL Exposure Limit Values

Substance name	End use	Route of exposure	Potential health effects	Value maximum
benzene-1,2,4,5-tetracarboxylic acid, compound with 4,5-dihydro-2-phenyl-1H imidazole (1:1)	Workers	Inhalation	Long-term systemic effects	<1.92 mg/m ³
	Workers	Cutaneous	Long-term systemic effects	<0.544 mg/Kg
	Workers	Oral	Long-term systemic effects	n.a.
	Consumers	Inhalation	Long-term systemic effects	<0.473 mg/m ³
	Consumers	Cutaneous	Long-term systemic effects	<0.272 mg/m ³
	Consumers	Oral	Long-term systemic effects	<0.272 mg/m ³
Phosphoric acid	Consumers	Inhalation	Long-term local effects	<0.73 mg/m ³
	Workers	Inhalation	Long-term local effects	<2.92 mg/m ³
Monoethanolamine 90% AQ	Workers	Dermal	Long-term systemic effects	<3 mg/Kg/day
	Workers	Inhalation	Long-term systemic effects	<1 mg/m ³
	Workers	Inhalation	Long-term local effects	<0.51 mg/Kg/day



	Consumers	Dermal	Long-term systemic effects	<1.5 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	<0.18 mg/m ³
	Consumers	Oral	Long-term systemic effects	<1.5 mg/Kg
	Consumers	Inhalation	Long-term local effects	<0.28 mg/m ³

PNEC values (Predicted No-Effect Concentration)

Name of the substance	Environmental compartment	Value maximum
benzene-1,2,4,5- tetracarboxylic acid, compound with 4,5-dihydro-2-phenyl-1H imidazole (1:1)	Fresh water	<0.009 mg/L
	Sea water	<0.001 mg/L
	Sewage treatment plant	<14 mg/L
	Fresh water sediment	<0.021mg/Kg
	Marine sediment	<0.002 mg/Kg
	soil	<10 mg/Kg
	Intermittent	<0.09 mg/L
Monoethanolamine 90% AQ	Fresh Water	<0.07 mg/L
	Marine Water	<0.007 mg/L
	Intermittent Release	<0.028 mg/L
	Wastewater treatment plant	<100 mg/L
	Freshwater sediment	<0.357 mg/Kg
	Marine sediment	<0.036 mg/Kg
	Soil	<1.29 mg/Kg

8.2. Exposure controls**Personal protective equipment****Eye protection**

When dust formation is expected, wear goggles conforming to EN166:2001 and EN170:2002.

Hand Protection

Chemical resistant gloves



The selected protective gloves must satisfy the requirements of EU directive 89/686/EEC and the EN 374-1 standard deriving therefrom. The suitability of a specific workplace should be discussed with the manufacturers of the protective gloves.

Skin and body protection

Dust-proof antistatic protective clothing.

Avoid dust coming into contact with parts of the neck and wrists in consideration of possible skin irritation.

Respiratory protection

Adequate respiratory protection is required; upon exposure limits being exceeded, wear a dust mask (Type FFP2), dust filter mask or breathing apparatus.

Protection measures

Do not get on skin. Do not breathe dust. When using do not eat, drink or smoke.

Environmental exposure controls

Exhaust coming from extraction systems must be handled in such a way as to prevent dispersion into the environment, salvaged if possible or disposed of as special waste.

Section 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Method	Notes
Physical state	solid	---	
Colour	Grey	---	
Odour	mild	---	
Melting point/freezing point	n.a.	---	
Boiling point or initial boiling point and boiling range	n.a.	---	
Flammability	n.a.	---	
Lower and upper explosive limit	30 – 90g/m3	---	
Flash point	n.a.		
Auto-ignition temperature	from 450 to 600°C		
Decomposition temperature	>250°C		
minimum ignition energy	from 5 to 20mJ		
Ph	n.a.		
Viscosity, kinematic	n.a.		
Water solubility	n.a.		
Solubility in oil	n.a.		
Partition coefficient n-octanol/water (logarithmic value)	n.a.		
Vapor pressure	n.a.		
Density and/or relative density	1.45 - 1.65 g/cm3	DIN51757	
Relative vapour density	n.a.		
Particle size	*D(50) 35-45	Particle size by laser diffraction	*D(50) average particle



9.2. Other information

None

Section 10 Stability and reactivity

10.1. Reactivity

There are no known dangerous reactions under normal conditions of use and storage.

10.2. Chemical stability

The product is stable under normal conditions of use and storage.

10.3. Possibility of hazardous reactions

There are no known dangerous reactions under normal conditions of use and storage.

10.4. Conditions to avoid

At temperatures above 50°C, the product may partially soften, with the consequent variation in the physical properties which may impact upon its utilisation. Avoid electrostatic charges accumulating. Do not expose the product to humidity.

10.5. Incompatible materials

Store away from oxidising agents and strongly alkaline or acidic materials so as to prevent exothermic reactions.

10.6. Hazardous decomposition products

If used as per the instructions, the product does not decompose. Toxic gases may be generated upon coming into contact with strong oxidising agents or reductants.

When subjected to high temperatures, dangerous decomposition products may result, including smoke and carbon monoxide.

Section 11 - Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Toxicological information regarding the main substances present in the product:

Components: Titanium dioxide; CAS: 13463-67-7

LD50 test - Route: Oral - Species: Rat > 2000 mg/kg - Duration 5 days

LC50 test – Route: Inhalation – Species: Rat > 5 mg/l – Duration: 4h

Components: Phosphoric Acid – CAS 7664-38-2

Oral ATE (mg/Kg) 500

Test LD50 – Route: Dermal – Species: Rat 1689 mg/Kg

Skin corrosion/irritation

Not classified

Serious eye damage/irritation

Not classified

Respiratory or skin sensitisation

Not classified

Germ cell mutagenicity

Not classified

Carcinogenicity

Not classified

**Reproductive toxicity**

Not classified

Specific target organ toxicity (STOT) - single exposure

Not classified

Specific target organ toxicity (STOT) - repeated exposure

Not classified

Aspiration hazard

Not classified

11.2 Information on other hazards**Endocrine disrupting properties:**No endocrine disruptor substances present in concentration $\geq 0.1\%$ **Section 12 - Toxicological information****12.1 Toxicity**

There is no data available on the mixture itself.

Do not dispose of paint residues in the sewer system or waterways, or wherever they may be contaminate groundwater or surface water.

Procedure used to derive the classification pursuant to Regulation (EC) No. 1272/2008(CLP/GHS)

Substance name	Results	Type	Exposition
Benzen-1,2,4,5- tetracarboxylic acid, compound with 4,5- dihydro-2-phenyl-1H-imidazole (1:1)	LC50 = $>10 - 100$ mg/L	Fish	96 hours
	EC50 = $>10 - 100$ mg/L	Crustacean species	48 hours
	EC50 = $>10 - 100$ mg/L		72 hours
Phosphoric acid	acute LC50 fish >1000 mg/L EC50 invertebrates > 1000 mg/L NOEC algae ≥ 100 mg/L		

12.2 Persistence and degradability

Not classified

12.3 Bioaccumulative potential

Not classified

12.4 Mobility in soil**Partition coefficient****Soil/Water (Koc):** Not available.**Mobility:** Not available**12.5 Results of PBT and vPvB assessment**

This mixture contains no components considered to be Persistent, Bioaccumulative or Toxic (PBT), nor very Persistent and very Bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting propertiesNo endocrine disruptor substances present in concentration $\geq 0.1\%$ **12.7 Other adverse effects**



None

Section 13 - Disposal considerations

13.1. Waste treatment methods

Product

Under current legislation, the product is classified as **non-hazardous special waste**. The European Waste Catalogue (EWC) code relative to powder coating is the following: 080112.

If possible, salvage or send to authorised plants or incinerators operating under controlled conditions. Do not dispose of via waste water channels.

Containers

The packaging retains residues of the product and must be disposed of as unused product.

Section 14 Transport information

14.1. UN number or ID number

Non-hazardous material according to the regulations on transport.

14.2. Official UN transport designation

ADR/RID: Non-dangerous goods

IMDG: Not dangerous goods

14.3. Transport hazard class(es)

Non-dangerous goods

14.4. Packing group

Non-dangerous goods.

14.5. Environmental hazards

ADR/RID: no

IMDG Marine pollutant: no

14.6. Special precautions for user

Not applicable

14.7. Bulk shipping in accordance with IMO acts

Not applicable.

Section 15 - Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Legislative Decree 81/2008 et seq. (Consolidated text on workplace health and safety protection).

Legislative Decree 152/2006 et seq. (Environmental consolidated text).

Legislative Decree no. 21 of Feb. 6 2009, Regulation implementing the provisions of Regulation (EC) 648/2004 on detergents

The supply of these synthetic polymer microparticles is subject to the conditions laid down in entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council.

REACH - List of substances of very high concern candidates for authorisation (Article 59): Not applicable

EC Regulation No.1005/2009 on substances that deplete the ozone layer: Not applicable

Regulation (EC) 2019/1021 on persistent organic pollutants: Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council concerning the export and import of dangerous chemicals: Not applicable

REACH - list of substances subject to authorisation (Annex XIV): Not applicable



Directive 2012/18/EU (SEVESO III) of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances: Not applicable

Directive 2010/75/EU (volatile organic compounds) of the European Parliament and of the Council of 24 November 2010 on industrial emissions (pollution prevention and control):

Not applicable

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out for this product.

Section 16 Other information

16.1. Modifications to the Safety Data Sheet

None

16.2 Abbreviations and acronyms

PBT: persistent, bioaccumulative and toxic

VPvB: very persistent and very bioaccumulative

LD50: indicates the dose (expressed in milligrams per kilogram of body weight) of a substance that causes the death of 50% of the animals to which the substance was administered

LC50: indicates the environmental concentration of an airborne substance that causes the death of 50% of the animals who were exposed to it for a determined period of time (minutes or hours)

CLP: Classification, Labelling and Packaging

IMDG: International Maritime Code for Dangerous Goods

REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals

ADR: Agreement concerning the international transport of dangerous goods by road

Repr: Reproductive toxicity

STOT RE: specific target organ toxicity - repeated exposure

OECD: Organisation for Economic Cooperation and Development

EC number: European Community number

SDS: safety data sheet

SVHC: substance of very high concern

16.3 Complete text descriptions of H statements

H412 Harmful to aquatic organisms with long lasting effects

H290 May be corrosive to metals

H302 Harmful if swallowed

H312 Harmful in contact with skin

H314 Causes severe skin burns and eye damage

H318 Causes serious eye damage

H332 Harmful if inhaled

16.4 Further information

The information contained in this Safety Data Sheet is true and correct to the best of our knowledge regarding the product at the time of publication. Such information is provided with the sole aim of ensuring use, storage, transport and disposal of the product in the best and safest way. This information should not be considered as a guarantee or specification of the quality of the product. It only refers to the material specifically indicated and does not apply if the product is used in combination with other materials or in other processes not specifically indicated in the text of the Safety Data Sheet for this material.